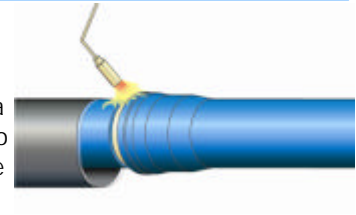


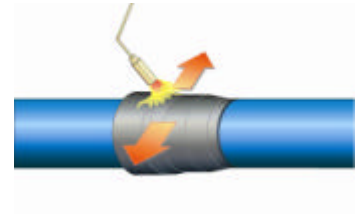
Installation instructions for CanusaTube PMA / PMO_(DN80-300mm)

Canusa Installation

A. If you are using Canusa sleeves to protect the joints; before you join the pipes together, slide a Canusa sleeve over the end of one of the pipes. Join the pipes together and preheat the pipe joint to approximately 60°C (hand hot). Remove the protective inner liner of the Canusa sleeve and slide back over the pipe joint.



B. Heat the Canusa using a propane burner with a large burner head, and shrink it around the joint using up and down movements of the torch in a smooth, uniform movement.



C. The joint is properly protected when:

- the sleeve has been completely shrunk on.
- the sleeve surface is smooth and blister-free.
- the adhesive has been squeezed out at both ends.
- the sleeve overlaps the main pipe coating by a width of at least 50mm on both sides.

