



Sikaflex Application

The purpose of the Sikaflex is to create a water-tight seal between the spigot and socket. The Sikaflex will be installed circumferentially half way between the open end of the pipe and the end of the socket and it needs to be applied onto the Copon internal lining, not on the bare steel area.

- Firstly, clean this area with clean rags so that there is no dirt residue. Please do not use a degreaser or any form of chemical to clean the area because the Sikaflex will not adhere properly. If you need to use anything, just plain water is fine.
- The area needs to be thoroughly dried before applying the Sikaflex.
- Next, simply apply one thick bead of Sikaflex all around the joint. If you do the application process slowly, then you will get a good thick bead which is what is required.
- Finally, install the spigot and socket and weld as normal. If the spigot is subsequently taken out of the socket, for example for realigning, please apply a second bead of Sikaflex.

